### Stands, Trays, Coolant Equipment

**Tray Top Cabinet Stand**
- Fitted with two mats, deep tray (No. 20/024), raising blocks (No. 20/025) and terminal block only
- As stand 20/038 but fitted with drum type reversing switch
- As stand 20/038 but fitted with push button starter incorporating overload and no-volt release
- As stand 20/038 but fitted with drum type reversing switch and push button starter incorporating overload and no-volt release
- Note: Stands 20/039 and 20/040 meet the safety requirements of Education Authorities
  - Cabinet stands for long bed lathes add suffix L (e.g., 20/038L), to stand price add...
  - When ordering give exact details (voltage, phase, periodicity)
  - Deep tray only with drain plug, (as fitted to above stands)
  - Note: To prevent interference between the top of the tray and the operator's hands, this should be used only in conjunction with No. 20/025 raising blocks
  - Deep tray as above but for long bed lathes
  - Raising blocks with jack screws and securing screws... pair
  - Steel drip tray, with drain plug enamelled silver metallic for standard bed lathes admitting 19" between centres ONLY...
  - Coolant equipment supplied separately for external mounting, including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, also pump switch built into pump:
    - for three phase
    - for single phase
  - Give exact details (voltage, phase and periodicity) when ordering.
  - Industrial stand with isolator, rotary reversing switch for lathe drive motor, shelf in tool locker, lock and two keys for locker door, and mat for open front shelves
  - Industrial stand as above, but with push button starter and no-volt and overload releases
  - Industrial stand as above, complete with full coolant equipment, including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, pump switch, push button starter, reversing switch and isolator:
    - for three phase, with coolant tank mounted internally
    - for single phase, with coolant tank mounted externally
  - Splash guard
  - Splash guard for long bed lathes
  - N.B. When ordering splashguards for existing stands please state whether for stand with curved or rectangular drip tray.

#### Chucks and Chuck Guard

- Geared scroll chucks size 4" (100mm), 3 jaw, with threaded bodies to screw direct on to the spindle nose. This design eliminates the separate backplate, resulting in increased rigidity and reduced overhang. Complete with inside and outside jaws
  - 4" (100mm) 3 jaw G.S. MYFORD BURNERD economic chuck (with unground body) 1588-1000 (30MX) with threaded body...
  - 4" (100mm) 3 jaw G.S. MYFORD BURNERD chuck 1588-10130 (30M) with threaded body...
  - 4" (100mm) 3 jaw G.S. MYFORD BURNERD "GRIPTRU" chuck 1588-10130 (310M) with micro adjusting screws for setting of true running of component and with threaded body...
  - 4" (100mm) 3 jaw G.S. super precision MYFORD BURNERD chuck 1278-10130 (30MP) with precision ground scroll and threaded body...
  - Also available: 4" (100mm) 3 jaw G.S. Burnerd chuck 1589-01005 for backplate mounting - without backplate...
  - 6" (150mm) 4 jaw independent MYFORD BURNERD chuck 1548-16130 (34M) with threaded body...
  - Also available: 6" (150mm) 4 jaw independent Burnerd chuck 1540-11601 with recess for backplate mounting - without backplate...
  - 8" (120mm) Eclipse magnetic chuck fitted with backplate for screwing to the spindle nose. The circular grooves in the face help with the centring of workpieces...

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**Codes**

- 20/038
- 20/023
- 20/039
- 20/040
- 20/024
- 20/024L
- 20/025
- 2250
- 1486/1
- 1486/2
- 1486/3A
- 1486/3B
- 1486/3C
- 1486/3D
- 1487
- 1487L
- 40/063
- 40/063
- 40/003
- 40/004
- 40/050
- 40/015
- 40/012
- 40/018
- 40/034
DESCRIPTION

Chuck guard accommodates both 3 jaw and 4 jaw chucks - swings clear to provide ready access for loading and unloading; single point fixing

Essential for industrial and educational applications in order to comply with safety regulations.

Transparent safety shield (not illustrated) with magnetic base for cross-slide or bed mounting; the tough Acrylic screen, 10' × 7½' (254 × 190mm), provides safe vision with protection from flying chips and coolant

Drill chucks, 3 jaw of the key type, with No.2 morse taper arbors
0 - 9 1/2" (9.5mm) 0 - 12 1/2" (12.5mm)

Motor, 1425 r.p.m. 50 Hz, or 1750 r.p.m. 60 Hz - give exact details (voltage, phase, periodicity) when ordering

When supplied with a lathe, the necessary securing bolts, with nuts and washers are included.
When supplied with a lathe and switch (either bench or cabinet model) wiring is included.

Push button starter with no-volt and overload release
MEM 826 A.D.S. for 200/250 volts A.C. MEM 246 A.D.S. for 400/440 volts A.C.

Give exact details (voltage, and periodicity) when ordering.

Drum type reversing switch is a universal switch suitable for single phase or three phase A.C. It can be bench or wall mounted and in the case of changewheel drive lathes it can be mounted on a bracket attached to the lathe bed just below the headstock. Where the drum type reversing switch and motor are ordered with the lathe, wiring from switch to motor is included.

Bracket for above for bench lathes, Nos. 10/038, 10/040, 10/048 and 10/050

Extra fitting to machine at works

Safe work light complete with transformer, arm in three parts to give full adjustment of movement, shade and bulb. The output is 25 volts 40 watt

When ordering state exact input voltage.

Four tool turret enables tools to be kept ready mounted for immediate use. An index ring and spring loaded plunger provide positive location in any one of eight positions. It is designed for use with 1 1/2" (8mm) square cutter bit blanks.

Fixed steady arranged for single point clamping to the bed has a hinged cap to facilitate loading and unloading and three reversible bronze bearing steady shoes. Maximum capacity 2" (50mm) diameter

Travelling steady for attachment to left hand side of saddle by single bolt has two reversible bronze steady shoes. Maximum capacity 2" (50mm) diameter

Rear tool post accepts tools having shanks up to 1 1/2" (12mm) square. Tools are inverted so that lathe runs in normal direction. When mounted in rear slot on cross-slide, distance between inner face and rear face of topslide is, on Super 7, 4 1/2" (110mm); on ML7-R with standard cross-slide, 2 1/2" (67mm); with long cross-slide, 4 1/2" (105mm)

Taper turning attachment, arranged for bohling on to a machined ed facing at the back of the bed. The holes for the securing screws are so arranged that the attachment can be used along any portion of the bed. Angular movement is 10° either side of zero. The slide base is 6" (152mm) long giving a working length for taper turning of 6" (150mm)

Long cross-slide is 1 1/2" (41mm) longer than standard and has an extra tee slot, leaving ample space between tools when the rear toolpost is in use.

Long cross-sides is 1 1/2" (41mm) longer than standard and has an extra tee slot, leaving ample space between tools when the rear toolpost is in use.

Extra long feedscrew will increase the length of travel of the long cross-sides, for milling etc. to 7" (178mm)

Both for ML7-R only; Super 7 has long slide as standard.

Countershaft clutch unit (for fitting to existing machine); ideal for 'inchring' the spindle also in applications which call for very frequent starting and stopping of the spindle

For ML7-R only; Super 7 has clutch as standard.

Leadscrew handwheel having 125 divisions each representing 0.001" and pointer for it which is attached to the bed by means of a single screw inserted into the tapped hole provided. Used in order to obtain a fine hand feed to the carriage or for accurate length work during turning, boring or milling operations

Also available graduated in 0.02mm divisions.

(ML7-R only; standard equipment on Super 7).

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**DESCRIPTION**

Faceplate 9" (228mm) diameter for work which is too large for mounting on the standard 6f' (170mm) diameter faceplate. It has eight radial slots for the securing bolts for workpieces or angle plates etc.

Thread dial indicator for attachment to right hand side of apron. Graduated to show when the leadscrew nut should be engaged on subsequent cuts when cutting whole or half number T.P.I.

Fine feed tumbler cluster for feeds down to 0.0018" (0.045mm); replaces the standard cluster gear on the tumbler reverse swing pin. For ML7-R and Super 7, not ML7-RB or Super 7B.

Lathe cover made in polythene will help to protect the lathe when not in use.

For long bed lathes

Lever operated collet chuck has all components hardened and ground. It is of the backplate mounting type so that if ordered subsequently for an existing machine the backplate can be finished in position on the lathe thus giving the maximum possible degree of concentricity.

If supplied subsequently

If supplied with machine

Collets for it are of the "dead length" type. Sizes from $\frac{1}{16}$" to $\frac{3}{16}$" x 64ths, also £mm to 16mm x $\frac{1}{8}$mm increments each

Six station self indexing turret arranged for mounting to the bed, converts the lathe for capstan work. The inclined turret head and adjustable length stops, which are coupled to it, are automatically rotated during the return movement of the slide. Not suitable for 10/038 and 10/039 lathes admitting 19" (483mm) between centres and having power cross traverse. Excluding tools illustrated.

Turret tooling ($\frac{3}{8}$ diameter shanks).

Tap holder, self-releasing, for taps having $\frac{3}{8}$" diameter shanks

Die holder, self-releasing, for button dies 1" diameter; maximum thread length $\frac{3}{4}$

Adjustable stop

Plain round drill holder for drill shank diameter $\frac{1}{8}$

Drilling and facing toolholder, drill shank diameter $\frac{3}{16}$

Turning and drilling toolholder, suitable also for chamfering and centre drilling, maximum turning length 1", drill shank diameter $\frac{3}{16}$

Rcessing toolholder, 3 tool bores $\frac{3}{8}$ diameter, maximum stroke $\frac{1}{8}$", front and rear adjustable stops

Small drillholder, self centring chuck, maximum drill size $\frac{3}{16}$

Box turning toolholder with 2 vee steadies and two tools, maximum turning diameter $\frac{3}{4}$", maximum turning length 2$rac{1}{2}$

Ending toolholder, for rounding, pointing chamfering

**CODE**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1437</td>
<td>Production equipment</td>
</tr>
<tr>
<td>1419</td>
<td>Faceplate 9&quot; (228mm) diameter for work which is too large for mounting on the standard 6f' (170mm) diameter faceplate. It has eight radial slots for the securing bolts for workpieces or angle plates etc.</td>
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<td>1974A</td>
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</tr>
<tr>
<td>1669</td>
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</tr>
<tr>
<td>1669A</td>
<td>Lathe cover made in polythene will help to protect the lathe when not in use.</td>
</tr>
<tr>
<td>20065R</td>
<td>For long bed lathes</td>
</tr>
<tr>
<td>20065F</td>
<td>Lever operated collet chuck has all components hardened and ground. It is of the backplate mounting type so that if ordered subsequently for an existing machine the backplate can be finished in position on the lathe thus giving the maximum possible degree of concentricity.</td>
</tr>
<tr>
<td>1027</td>
<td>If supplied subsequently</td>
</tr>
<tr>
<td>20068</td>
<td>If supplied with machine</td>
</tr>
<tr>
<td>1</td>
<td>Collets for it are of the &quot;dead length&quot; type. Sizes from $\frac{1}{16}$&quot; to $\frac{3}{16}$&quot; x 64ths, also £mm to 16mm x $\frac{1}{8}$mm increments each</td>
</tr>
<tr>
<td>1A</td>
<td>Six station self indexing turret arranged for mounting to the bed, converts the lathe for capstan work. The inclined turret head and adjustable length stops, which are coupled to it, are automatically rotated during the return movement of the slide. Not suitable for 10/038 and 10/039 lathes admitting 19&quot; (483mm) between centres and having power cross traverse. Excluding tools illustrated.</td>
</tr>
<tr>
<td>2A</td>
<td>Turret tooling ($\frac{3}{8}$ diameter shanks).</td>
</tr>
<tr>
<td>6A</td>
<td>Tap holder, self-releasing, for taps having $\frac{3}{8}$&quot; diameter shanks</td>
</tr>
<tr>
<td>9A</td>
<td>Die holder, self-releasing, for button dies 1&quot; diameter; maximum thread length $\frac{3}{4}$</td>
</tr>
<tr>
<td>12A</td>
<td>Adjustable stop</td>
</tr>
<tr>
<td>13A</td>
<td>Plain round drill holder for drill shank diameter $\frac{1}{8}$</td>
</tr>
<tr>
<td>16A</td>
<td>Drilling and facing toolholder, drill shank diameter $\frac{3}{16}$</td>
</tr>
<tr>
<td>17A</td>
<td>Turning and drilling toolholder, suitable also for chamfering and centre drilling, maximum turning length 1&quot;, drill shank diameter $\frac{3}{16}$</td>
</tr>
<tr>
<td>20A</td>
<td>Recessing toolholder, 3 tool bores $\frac{3}{8}$ diameter, maximum stroke $\frac{1}{8}$&quot;, front and rear adjustable stops</td>
</tr>
<tr>
<td>22A</td>
<td>Small drillholder, self centring chuck, maximum drill size $\frac{3}{16}$</td>
</tr>
<tr>
<td>20</td>
<td>Box turning toolholder with 2 vee steadies and two tools, maximum turning diameter $\frac{3}{4}$&quot;, maximum turning length 2$rac{1}{2}$</td>
</tr>
<tr>
<td>22A</td>
<td>Ending toolholder, for rounding, pointing chamfering</td>
</tr>
</tbody>
</table>
Knurling toolholder, adjustable, maximum knurling length 1\*'...
Roller steady box, tangential cutting, maximum turning diameter 4', maximum turning length 1\', minimum steady diameter 1'.
Floating holder, for reamers etc. bored 1/4' diameter...
Cut-off Slide - lever operated with front and rear tool posts, each having tee slot adjustment, gives provision for both parting off and forming. Adjustable stops are provided for both front and rear tools. Maximum stroke 3' (75mm), maximum swing over slide 2' (70mm). Tool section 1/4' (10mm) square...

Turret attachment for mounting on the cross-slide. All the tooling listed above for 20/068 can be utilised in conjunction with this attachment. Excluding tools illustrated...

Multi-stop, for use with No. 1408 turret attachment is bolted on to the back of the bed, and to the saddle, beneath the rear strip. Six length stops are provided which can prove a useful facility for normal turning independent of the turret. Maximum stroke 4' (114mm), stop screw adjustment 2' (50mm)...

The lever operated tailstock attachment, can readily be interchanged with the standard handwheel and barrel whenever a number of components has to be drilled or centred. An adjustable stop is fitted for accurate depth control. Maximum stroke 2' (57mm)...

Vertical slide, plain type is attached to the cross-slide by means of two tee bolts. The slide table is 51/2' (133mm) x 21/2' (70mm), the feedscrew is 10 T.P.I., and is fitted with a micrometer dial with 0.01' graduations. Table provided with two clamping screws. Slide movement, with table facing headstock spindle 31/2' (82mm). Also available with 2mm pitch feed screw and 0.02mm graduations...

Vertical slide, swivelling type, is attached to the cross-slide by means of two tee bolts and is arranged to pivot in both vertical and horizontal planes. The angle bracket which has large area contact faces for maximum rigidity is graduated for both movements. The table size is 5' (127mm) x 4' (101mm) and the feedscrew is fitted with a micrometer dial having 0.001' graduations. Table provided with two clamping screws. Slide movement, with table facing headstock spindle, 3' (76mm). Also available with 2mm pitch feed screw and 0.02mm graduations...

Raising block, 21/2' (54mm) high, for 67/1 and 68/2 vertical slide; increases versatility also capacity of 1495 dividing attachment. (Can also be used at rear of cross-slide)...

Dividing attachment is arranged for mounting on to either the 67/1 plain or 68/2 swivelling vertical slide. It is complete with two division plates covering all numbers up to 50 and all even numbers up to 100 excepting 88. Many numbers above 100 can also be obtained...

Extra plates (2) cover No. 88 and all the remaining odd numbers up to 100...

milling equipment
DESCRIPTION

Circular saw table fits on the front of the lathe cross-slide when the top slide and topslide base have been removed. An adjustable fence, also the necessary arbor for the circular saw and one 5" (127mm) diameter saw for metal are supplied with it.

Clamping bridge (6mm) thick with 3 work clamping screws for plate up to 80 x 80 x 40mm.

Spare saws
- Saw for metal for above, 5" (127mm) diameter
- Saw for wood, for above, 6" (152mm) diameter

Arbor for 3/4" bore milling cutters for use between centres, fitted with a driving peg for engagement with the catchplate. (Also available for 13 and 16mm bore)

Flanges to convert 113°A to suit cutters having 1" bore.

Rodney vertical milling and drilling attachment. Mounted on the lathe bed and driven from the headstock spindle, it uses the full lathe speed range. The milling spindle runs approximately 1:4 times lathe spindle speed. (For details see publication No. 748)

Rodney machine vice with securing bolts.

Myford Rodney mini-miller attachment. Mounted on the lathe bed and driven from the headstock spindle, it uses the full lathe speed range and runs at lathe spindle speed. For details see publication No. 763.

turning tools, boring bars, toolholders

Quick-setting lathe tools, H.S.S. butt welded, 1/4" (12.5mm) square shanks. Set of 12 tools with tool boat (with Cascelloid tray and transparent lid).

Quick-setting lathe tools, H.S.S. butt welded, 3/8" (9.5mm) square shanks. Set of 12 tools with tool boat (with Cascelloid tray and transparent lid).

Quick-setting lathe tools, tungsten carbide tipped, 1/4" (12.5mm) square shanks. (Ideal for cast iron.) Set of 12 tools with tool boat (with Cascelloid tray and transparent lid).

Screw cutting tools 60° angle standard; 60° also available.

Individual tools
- 1/4" (12.5mm)
- 3/8" (9.5mm)
- 1/4" (12.5mm)

Straight Turning R.H. 107C
Straight Turning L.H. 107D
Slight Cranked R.H. 107K
Slight Cranked L.H. 107L
Off Set R.H. 107M
Off Set L.H. 107N
Cranked Turning (Heavy cutting) R.H. 108OA
Cranked Turning (Heavy cutting) L.H. 108PA
Round Nose R.H. 107I
Round Nose L.H. 107J
Parting 107E
External Screwing 107ES
Boring 107BT
Internal Screwing 107IS
Tool Boat for above 107Z

Screw cutting toolholder with throwaway tungsten carbide inserts. Inserts are in a medium grade but ground with chipbreaker suitable for steel. In packs of ten but available singly.

Toolholder 90° approach 1/4" (9.5mm) square shank.

Toolholder 45° approach 3/8" (9.5mm) square shank.

Inserts, right hand (each insert)
Inserts, left hand (each insert)

Tool boat

1/4" sq. x 9 1/2" long high speed tool bits, pack of 10 (for use in 1410 four tool turret).

Myford Dickson interchangeable tooling set comprising the following which are available separately:
- two position toolpost
- two standard bore holders (for 3/8" (10mm) tools (each)
- boring bar holder (for 1/4" (10mm) bar)
- parting off toolholder
- parting off blade 1/4" x 1 1/2" - 3 x 12.5 x 114mm
- hexagon key
- hexagon socket wrench

S - 90
TH0000
TH0001
TH0002
TH0004
TH00044
TH00025
TH0007

Slide rest tools in 18% tungsten are available with 1/4" (8mm) square shanks in sets of eight (letters B, C, D, G, H, J, L, M) and with 3/8" (9.5mm) square shanks in sets of twelve.

As with the 107, 108 and 109 tools the sets cover a comprehensive range of shapes for the various operations.

Individual tools available in both 1/4" (8mm) and 3/8" (9.5mm) square.

For details see publication No. 1410 four tool turret
Adjustable boring bars, each complete in box with two cutters, spanner and hexagon key.

- Bar ¾" dia. x 7" cutter ⅞" dia. (14.3 x 178 x 6.35mm)
- Bar ⅜" dia. x 5½" cutter ⅞" dia. (11.1 x 133 x 6.35mm)
- Bar ⅜" dia. x 4¾" cutter ⅞" dia. (9.5 x 114 x 4.75mm)

“Easi-set” turning toolholder with R.H. and L.H. blocks ⅜" x ⅜" x 3" (19 x 16 x 76mm), 6½" (6.35mm) diameter H.S.S. cutters and hexagon wrench, in wooden box

Parting tool holder with one ⅜" x ⅜" (6 x 1-6mm) blade, height from base to point ⅛" (11mm)
Spare blade for above

The range of centres of No. 2 M.T. includes:
- Hard centre for tailstock
- Soft centre for headstock
- Square centre
- Half centre
- Hollow centre
- Wood prong centre
- Fluted centre

Drill pads require stub arbor, use hollow centre 155 plain
- Vee
- Rotating centre type H.D.2 No. 2 M.T.
- Rotating centre SKODA No. 2 M.T.
- Rotating centre GEPE No. 2 M.T. high precision, compact design, Swiss made

Collets No. 2 M.T. fit direct into the headstock spindle each and require only the nose piece and collet closing tube.

The latter is intended for closing the collet to simplify insertion into, or removal from the nose piece.

Collets are available in 64th. increments in sizes ⅛" to 1. and from 2 to 13mm in ⅛mm increments.

Collet case, polished hardwood, holds 16 collets, plus the nose piece and collet closing tube. (Case only)

Hand rest and base arranged to clamp direct on to the lathe bed by means of a single bolt. Supplied complete with one tee rest, either for metal or for wood.

Adaptor for mounting headstock chucks etc., on tailstock. This has a No. 2 M.T. shank and a thread at the front end with register to match the thread and register on the headstock spindle nose

Tailstock dieholders for ⅜" and for 1" diameter button dies with No. 2 M.T. shanks to fit the tailstock.

They have a sliding head and a pin to prevent rotation. The tailstock barrel may be set so that the head is withdrawn from the pin and rotates with the workpiece at the end of the cut. Also available for 20 & 25 mm dies.

Angle plate, 3" (75mm) long, three slots in one face, the other being left blank so that it may be drilled as required
- Angle plate 4" (100mm) long
- Angle plate 6" (150mm) long both with slots in both faces.

Machine vice for mounting on the faceplate, on the cross-slide, or on one or other of the vertical slides. It is supplied with a loose jaw for gripping tapered work. The jaw width is ⅛" (41mm), the maximum jaw opening without the loose jaw is 1½" (38mm) and the jaw height is ⅛" (19mm).
DESCRIPTION

Vee blocks 3' x 1/2' x 1/2' (75 x 38 x 32mm) and 4' x 2' x 2' (100 x 50 x 38mm) are in cast iron and are provided with lugs so that they can be readily clamped to the cross-slide, the vertical slides or the faceplate.

Carriers (Lathe Dogs). Available in three sizes 1/2', 1' and 1 1/2' (12, 19 & 25mm) capacity; these are in phosphor bronze and are provided with square head clamping screws.

Faceplate clamps. These are sets of four and are 6' x 3/4' (63mm) long. They are suitable for clamping work not only to the faceplate but also to the cross-slide and the vertical slides.

Boring bar intended for use between centres. It is 13' (330mm) long, by 8' (19mm) diameter and is complete with three 3/4' (6-35mm) diameter cutters and collet; for bores from 1' to 2 1/2' (25 to 57mm) diameter.

Sets of four tee bolts and nuts.

Surface plates, precision ground, in cast iron with edges machined square and complete with handles are available in three sizes.

Oil gun, with special nozzle for Myford application.

Lubricating oil, Esso Nuto H32, (ISO VG32) litre

Grease, Rocol Molytone 1000, ideal for backgears, change-wheels, feed screws etc. per tube.

Vee belt, spare, for headstock (A29.5) (A780) Vee belt, spare, for motor drive (M33.5) (2870)

Gearbox complete with hinged guard, installation and operating instructions.

Metric conversion set comprising slotted quadrant, change-wheels spacers and studs. Covers 29 pitches from 0.2 to 4mm.

Slotted quadrant, for odd pitches. (Included in 1481/1 set); enables use of standard change-wheels.

Changewheel stud assembly. (Two required for use with 2469 quadrant for ML7-RB and Super 7B only). Each quick change leadscrew (replacement for existing screw which can be modified) for ML7-R standard, 19' between centres for ML7-R long, 31' between centres for Super 7, boxes QC2495/1 and upwards, lathes prior to SK115830, standard, 19' between centres Ditto but long, 31' between centres Ditto but long, 31' between centres

Teeth | Price  | Teeth | Price  | Teeth | Price  | Teeth | Price  |
-------|--------|-------|--------|-------|--------|-------|--------|
 20    | 60     | 23    | 65     | 26    | 70     | 75    | 80     |
 25    | 65     | 27    | 70     | 28    | 75     | 30    | 75     |
 28    | 75     | 31    | 80     | 32    | 85     | 35    | 90     |
 30    | 85     | 33    | 90     | 36    | 95     | 40    | 95     |
 32    | 90     | 39    | 100    | 40    | 100    | 45    | 100    |
 35    | 100    | 47    | 127    | 47    | 127    | 50    | 127    |
 40    | 127    | 55    | 127    | 52    | 127    | 60    | 127    |
 45    | 127    | 62    | 127    | 53    | 127    | 63    | 127    |
 50    | 127    | 64    | 127    | 55    | 127    | 65    | 127    |
 55    | 127    | 65    | 127    | 58    | 127    | 66    | 127    |

*These wheels comprise a standard set for changewheel lathes, but two 20 tooth are included in the set.

For metric conversion for changewheel lathes, two 21 tooth wheels required per machine. A chart showing the use of these wheels can be supplied on request.

We reserve the right to charge prices ruling at a date of despatch and make changes in design and specification without notice.

All orders are accepted subject to our Standard Conditions of Sale.

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