Meulage cylindrique sans contre-pousséé
Zylindrisch-schleifen ohne Reitstock
Cylindrical grinding without tailstock

Meulage cylindrique avec contre-pousséé
Zylindrisch-schleifen mit Reitstock
Center cylindrical grinding

Meulage cylindrique sans contre-pousséé
Zylindrisch-schleifen ohne Reitstock
Cylindrical grinding without tailstock
70 & 102 CHARIOT À RECTIFIER - SCHLEIFSLITTEN - GRINDING CARRIAGE

Moulage-de-facés
Planschleifen
Surface grinding

Moulage-conique
Konisch-schleifen
Taper grinding

Moulage-intérieur
Innerschleifen
Internal grinding

FABRIQUE DE MACHINES SCHAUBLIN S.A. BÉVILARD/SUISSE

Printed in Switzerland
102-51
Grinding carriage with 120° swivel base (10° back, 110° forward)
supplied without grinding attachment (see pages 59 and 60)
Operation of longitudinal slide by means of lever
Operation of cross slide by means of micrometer screw
Reading of settings
Longitudinal stroke
Transverse stroke
Adjustable stops on longitudinal slide
Supplied with fixing screws for grinding attachment

Weight: 12.100 kg (26.68 lbs)

NOTE: Grinding is much more economical with the special carriage 102-51 above than with any of the carriages shown on pages 48 and 49.
The carriage 102-51 does not permit fitting of the internal-grinding attachment 102-87,800 (page 60).

102-52
Slotting carriage with 30° swivel base
Operation of longitudinal slide by means of lever and rack
Operation of cross slide by means of micrometer screw
Reading of settings
Longitudinal stroke
Transverse stroke
Adjustable stops on longitudinal slide
Supplied with 1 toolholder 102-52,100 with bores dia. 13 and 20 mm (1/2 and 3/4") and 2 bolts for fixing in T-slot,
1 adjustable support-block 102-52,110 for toolholder, with 2 bolts for fixing in T-slot

Weight: 23.300 kg (51.37 lbs)
ADJUSTABLE AND SWIVELLING BELT TENSIONING ATTACHMENT WITH INDIVIDUAL DRIVE

Swivelling pivot

Length adjustable

Height adjustable

Inclination adjustable

Drive by individual motor or countershaft gearing